

# Certificate

## Inspection of the welding quality requirements according ISO 3834

Certificate no.: 01 240 644/A-17 B031.00

Name and address of the  
certificate holder: **ARTES Valve & Service GmbH**  
**Parkallee 7**  
**16727 Velten**  
**Germany**

It is hereby certified that the manufacturer has furnished  
proof of the quality requirements according to the test basis.  
The mentioned company

- operates a quality system which ensures that the  
manufacture and inspection of the products stated in our  
report, are in compliance with applicable technical  
standards and regulations;
- employs qualified supervisory and inspection personnel;
- has qualified welding processes and welding personnel;
- has adequate facilities permitting manufacture and inspection of  
welded products.

Test basis: **EN ISO 3834-3**


Audit report no.: 01 202 644/A-23 0784


Scope: **The scope of the inspection and other relevant data are  
given in the annex to the certificate.**

Manufacturing plant: see certificate holder

Validity: **This certificate is valid until 2026-10-31.**

Cologne, 2023-11-07

  
Dipl.-Ing. Achim Makowka  
Certification Body for welding manufacturers



TUV Rheinland Industrie Service GmbH  
Certification Body for welding manufacturers  
Am Grauen Stein, D-51105 Cologne

M-012-Rev24

# Annex

## to the certificate according to ISO 3834

Certificate no.: 01 240 644/A-17 B031.00

Name and address of the manufacturer: **ARTES Valve & Service GmbH  
Parkallee 7  
16727 Velten  
Germany**

Specifications: EN ISO 3834-3

Scope of production: Manufacturing of  
- Pressure Equipment or parts for pressure equipment

Welding process  
acc. EN ISO 4063: No welding production

Material group  
acc. CEN ISO/TR 15608: 1.1; 1.2; 5.1; 5.2; 6.4; 8.1; 10.1

Responsible welding coordinator  
acc. EN ISO 14731: Mr. Horst Jäkel; level C (SFI)

Substitute: ./.

Remarks: This annex is only valid in combination with the ISO 3834 certificate and does not replace the supporting documents required under the scope of regulated by law.

Cologne, November 07, 2023

Explanations:  
B - basic technical knowledge, S - special technical knowledge, C - comprehensive technical knowledge according to ISO 14731

TÜV Rheinland Industrie Service GmbH  
Certification body for welding manufacturers  
Am Grauen Stein, D-51105 Köln

M-012-E-Cert Annex-3834-Rev25

# Annex 2

## Inspection of the welding quality requirements according ISO 3834

Certificate no.: 01 240 644/A-17 B031.00

Name and address of the certificate holder: **ARTES Valve & Service GmbH**  
**Parkallee 7**  
**16727 Velten**  
**Germany**

Manufacturing plants: ARTES Valve & Service GmbH  
Parkallee 7  
16727 Velten  
Germany

Service Center Nord  
Artlandstr. 63  
49610 Quakenbrück  
Germany

Cologne,  
2023-11-07

  
Dipl.-Ing. Achim Makowka



TUV Rheinland Industrie Service GmbH  
Certification Body for welding manufacturers  
Am Grauen Stein, D-51105 Cologne

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